



# C041 - 2K Ultra Pro Clear

## NORTH AMERICAN MARKET

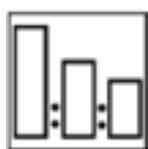
### Product Description

The C041 2K Ultra Pro Clear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image.

### Suitable Substrates

- Hyflow basecoat
- Hydrobase basecoat

### Product Application



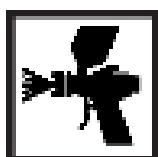
Mix 2:1 with any of the following Hymax hardeners:

- H036 2K Hardener Slow
- H023 2K Hardener Normal
- H015 2K Hardener Fast

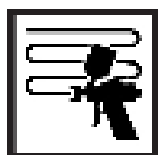
Potlife: 4h at 20°C (68°F)



20-22s / # 2 Zahn @ 68°F  
Potlife: 4h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.5 bar inlet pressure (36 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Wait 12-14 min before increasing temperature  
Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min  
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

### Product Characteristics

#### VOC:

Regulatory VOC 505.2 gr/lit (4.2 lbs/gal) Regulatory VOC ready to spray < 498.5 gr/lit (4.15 lbs/gal)

#### Specific Gravity:

0.966 kg/lit (8.04 lbs/gal)

#### Solid Content:

46.0 – 47.0 % by weight RFU

#### Coverage:

700 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

#### SDS:

Refer to the Safety Data Sheet

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